



## Product Specification Sheet

### Breakfast Beef Sausage Patty Part Cooked 50g

<b>Product Name</b>	Breakfast Beef Sausage Patty Part Cooked 50g	<b>Product Code</b>	72481
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#### Product Description

**Description & characteristics** These beef patties are part-cooked to a final weight of 50g and bulk packed into a lined carton. They are ready to be heated to >75°C in a microwave, oven or hotplate then eaten. These patties are designed to be similar in taste and texture to a seasoned breakfast sausage.

**Standpack No.** 72481

**Weight range** 50 g  $\pm$  3 g (50 grams average)

**Finished product shape** Round to oval with minimal to nil edge cracking

**Finished product dimensions (part cooked)** Range: Diameter 85  $\pm$  5mm, Thickness 7  $\pm$  2mm

**Ingredient list** Beef (79%), Seasoned Binder (rice flour, **wheat flour**, potato fibre, salt, sugar, mineral salt (451), spices, dehydrated vegetables, yeast extract, flavours, yeast, **wheat gluten**), Water

**Allergens** Contains: wheat and gluten products

**GM status** The status of this product can be classified as non-genetically modified (non-GMO) and does not require labelling as a Genetically Modified Food in accordance with Food Standard 1.5.2

#### Nutritional Information

(All values are considered averages and are based on a part cooked patty)

Serving size: 1 patty 50g	Average Quantity Per serve	Average Quantity Per 100g
Energy (kJ)	510	1020
Protein (g)	6.9	13.7
Total Fat (g)	8.5	16.9
- Saturated Fat (g)	3.7	7.4
Total Carbohydrates (g)	4.7	9.3
- Total sugars (g)	0.3	0.5
Sodium (mg)	324	648

## Microbiological

(Methods as per ANZCO Green Island Ltd. Microbiology Methods Manual)

	Limits	Typical Analysis
Aerobic plate counts	< 5.0 x 10 <sup>5</sup> cfu/g	<1.0 x 10 <sup>4</sup> cfu/g
E. Coli	<1 .0x10 <sup>1</sup> cfu/g	not detected
Coag. Positive Staph	<1 .0x10 <sup>2</sup> cfu/g	not detected
Salmonella	not detected /25g sample	not detected
<i>Clostridium perfringens</i>	<1.0x10 <sup>2</sup> cfu/g	not detected

## Packaging

Patties are packed into a lined carton

Pieces per inner	Inners per carton	Total pieces per carton
80 pieces	1	80 pieces

## Barcodes

Inner Barcode	Carton Barcode
9419411724817	99419411724810

## Carton Specifications

Carton Reference	Carton Dimensions	Net weight	Gross Weight
535573	390 x 225 x 90mm	4.00 kg	4.26kg

## Storage Conditions

Store at -18°C. Shelf life is 12 months from production date if stored under these conditions.

## Additional Details

Meat used in the production of this product shall comply with the New Zealand standards as monitored by the National Residue Monitoring Programme.

Meat containing hormone growth promotants shall not be used in the production of this product.

The product shall not contain foreign materials such as bone or metal in excess of a size that is detectable by CCP#1 (bone elimination device) and CCP#2 (metal detection).

## Prepared by

PH 173 - ANZCO Foods Green Island Ltd., 15 Carnforth St, Dunedin, New Zealand

*This specification is for all of the specified product produced at ANZCO Green Island Ltd. and is valid from the date of issue until mutually agreed changes are made, in such an instance an amended specification will be issued.*

## Product Confirmation for ANZCO Foods Green Island Ltd.

Issued by	H. Martin (Food Technologist/ QA Manager – ANZCO Foods Green Island Ltd.)
Date of Issue	16 <sup>th</sup> April 2019
Signed	

## Amendment Record

Date	Version	Details of changes	Changes made by
12 Feb 2019	0	Issue of specification	H. Martin
21 Mar 2019	1	Update to nutritional information	H. Martin
16 Apr 2019	2	Update to nutritional information, label/packaging photos	H. Martin

## Bulk Pack Product Information

**Breakfast Beef Sausage Patty Part Cooked 50g**  
 (This product must be fully cooked before consumption)

**Contents:** 50g/piece, 80 pieces/inner **GI 72481**

**Cooking Instructions**  
**Microwave (1000W):**  
 Heat from frozen on HIGH for 35 seconds per side  
**Conventional Oven:**  
 Heat from frozen at 200°C for 8 minutes.  
**Hotplate:**  
 Heat from frozen for 6 minutes (turning 1-2 times)  
**Recommended Centre Temperature:**  
 Piping hot (75°C)  
 To avoid drying out, cover during cooking. Do not overcook.

Nutrition information		
Servings Per Pack: 80		
Serving Size: 50g		
	Ave. Qty Per Serve	Ave. Qty Per 100g
Energy (kJ)	510	1020
Protein (g)	6.6	13.7
Fat, Total (g)	8.5	16.9
- Saturated (g)	3.7	7.4
Carbohydrate (g)	4.7	9.3
- Sugars (g)	0.3	0.5
Sodium (mg)	324	648

**Ingredients**  
 Beef (79%), Seasoned Binder (rice flour, wheat flour, potato fibre, salt, sugar, mineral salt (451), spices, dehydrated vegetables, yeast extract, flavours, yeast, wheat gluten), Water  
 Contains: wheat and gluten products

Made in New Zealand from local and imported ingredients

**KEEP FROZEN**

Made in New Zealand



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## Carton Label

**Breakfast Beef Sausage Patty Part Cooked 50g**  
 This product must be fully cooked before consumption

**حلال**  
 HALAL NZ

ITEM NUMBER **72481** Net Weight **4.00kg**

PRODUCTION DATE **08/04/19** BEST BEFORE DATE **08/04/20** Pack Location : AGICKP  
 Pack Time : 15:17  
 Carton Number : 387

ANZCO Foods Green Island Ltd. Dunedin NEW ZEALAND PH173

Made in New Zealand  
**KEEP FROZEN** at -18°C

BATCH **9999**

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